Electro Optical Components, Inc.



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**FLOW**EVO

# NEW SENSORS FOR N<sub>2</sub>O MEASUREMENT

With the new nitrous oxid FLOW<sup>EVO</sup> sensor we extend our NDIR FLOW<sup>EVO</sup> family. Nitrous oxide is used in different industries such as the medical sector, food sector or aerospace engineering. Nitrous oxide is a green house gas which is 300 times more harmful than carbon dioxid (GWP = 300). Its high density and low storage pressure (when maintained at low temperature) enable it to be highly competitive with stored highpressure gas systems. N<sub>2</sub>O is an oxidizing gas.

### **Applications:**

Aerospace engineering: To oxidize unwanted exiting gases in rocket motors

### Food sector:

As a food additive (E number: E942), specifically as an aerosol spray propellant. Its most common uses in aerosol whipped cream canisters and cooking sprays.

### Medical sector:

As an analgesic (anti-pain) gas for anaesthesia purposes or in a fixed combination of 50 % nitrous oxide and 50 % oxygen (named "MEOPA")

Semiconductor manufacturing:

For the reaction with silane to produce high-quality oxide films

# **Further links:**

https://en.wikipedia.org/wiki/Nitrous\_oxide

https://www.eia.gov/environment/emissions/ghg\_report/ghg\_nitrous.php

### **Appearances:**

Agriculture sector: As an emission by using fertilizers

Energy sector:

As an emission in the burning of biomass or fossil fuels. Also by burning wood in fireplaces.

Public sewage sector: As an emission of humane waste water

Chemical production: As an emission in the production of nitrid acid

Natural environment: Natural soils and oceans

Production of wooden goods:

As an emission in the production of wooden, cork and wicker goods

Infrared gas Sensor Nitrous oxide N<sub>2</sub>O 500 ppm smartGAS item number: F3-272504-05000



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https://www.cganet.com/nitrous-oxide-facts/



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# **FLOW**EVO

Infrared gas Sensor Nitrous oxide N<sub>2</sub>O 500 ppm smartGAS item number: F3-272504-05000

- Pre calibrated
- Compact Design
- 3/5 mm gas line connector
- 3.3–6 V DC supply voltage
- Modbus ASCII or RTU
- Status indicated by LED
- Low drift





Application examples Gas analysis Environmental monitoring Medical application Available equipment Gas cooler Particle filter Gas pump Calibration Software Mounting equipment Available design in support Mechanical Installation Data communication Gas pre-treatment

### FLOW<sup>EVO</sup> I Nitrous oxide N<sub>2</sub>O I F3-272504-05000

#### **General features**

Measurement principle:	Non-Dispersive Infra-Red (NDIR), dual wavelength
Measurement range:	0 500 ppm Full Scale (FS)
Gas supply:	by flow (nearly atmospheric pressure)
Flow rate:	0.1 1.0 l / min
Mounting dimensions:	336 mm x 30 mm x 50 mm (L x W x H)
Warm-up time:	< 2 minutes (start-up time)
	< 30 minutes (full specification)

#### Measuring response\*

Digital resolution:	1 ppm	
Response time @ 0.7 I / min**:	Standard:	Fast:
t <sub>90</sub> (10 to 90 % FS):	≤ 13.2 s	≤ 1.1 s
t <sub>on</sub> (0 to 90 % FS):	≤ 17.5 s	≤ 1.7 s
Detection limit (3 σ):	≤ 0.6 ppm	≤ 2 ppm
Repeatability:	≤ ± 2.5 ppm	
Linearity error (straight line deviation):	≤ ± 4.9 ppm	
Long term stability (zero):	$\leq$ ± 16 ppm over 1000 h period	d
Long term stability (span):	$\leq$ ± 22 ppm over 1000 h period	d

### Influence of T, P, flow rate, other\*

Temp. dependence (zero):	≤±0.1 ppm per °C
Temp. dependence (span):	≤±0.4 ppm per °C
Pressure dependence:	+ 0.100 % of actual reading / hPa
Flow rate dependence:	≤ ± 0.5 ppm per 0.1 l / min
Cross sensitivity (zero) other gases:	≤±0.1 ppm @ 5 ppm SO <sub>2</sub>
	≤ ± 0.5 ppm @ 5 ppm CO
	≤ ± 40 ppm @ 2000 ppm CO <sub>2</sub>
	$\leq$ ±225 ppm @ 20 Vol% CO <sub>2</sub>
	≤ ±2.5 ppm @ 10.000 ppm H₂O
Gas dew point requirement:	< + 5°C dew point (stable), particle free and clean sample gas

#### **Electrical parameters**

Supply voltage	3.3 V 6.0 VDC
Supply current (peak):	< 400 mA @ 3.3 V, < 240 mA @ 5.0 V
Inrush current:	< 600 mA
Average power consumption:	< 800 mW
Digital output signal:	Modbus ASCII / RTU via UART, autobaud, autoframe
Calibration:	zero and span by SW

#### **Climatic conditions**

Operating temperature:	0 +50 °C
Storage temperature:	-20 +60 °C
Air pressure:	800 1150 hPa
Ambient humidity:	0 95 % relative humidity (not condensing)

\* Typical values related to 1013 hPa, Ta = 22 °C, flow = 0.7 l / min for dry (not condensing) and clean sample gas. Stated values exclude calibration gas tolerance.

\*\* Adjustable only via smartGAS Calibration-Tool SW.

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